HIGH PERFORMANCE PRE-CAST GRAY CEMENT™

PRODUCT DESCRIPTION:
High Performance Pre-Cast Gray Cement™ is blended hydraulic gray cement, and is rapid hardening and fast setting.

BASIC USES:
High Performance Pre-Cast Gray Cement™ is exceptional for any type of architectural or ornamental Precast.
- De-mold in one hour
- Almost zero shrinkage
- Excellent durability

PACKAGING:
High Performance Pre-Cast Gray Cement™ is available in 88 lb. (44 kg) bags.

Three Pre-Cast Gray Cement products are available:
- 20 minute set (winter)
- 40 minute set (spring/fall)

TECHNICAL DATA
High Performance Pre-Cast Gray Cement™
Compressive Strength, PSI (ASTM C-39)

<table>
<thead>
<tr>
<th>Time</th>
<th>Strength (PSI)</th>
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<tbody>
<tr>
<td>1.5 hours</td>
<td>2500 PSI (20.7 Mpa)</td>
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<tr>
<td>24 hours</td>
<td>5000 PSI (34.5 Mpa)</td>
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<tr>
<td>7 days</td>
<td>8000 PSI (48.3 Mpa)</td>
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<tr>
<td>28 days</td>
<td>9000 PSI (55.2 Mpa)</td>
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MIXING AND PLACEMENT:
High Performance Pre-Cast Gray Cement™ is a RAPID HARDENING, FAST SETTING CEMENT. At 70ºF working time is about 15 minutes. Working time is shorter in warmer temperatures and longer in cooler temperatures. Mold turn over in about one hour.

WARRANTY:
HIGH PERFORMANCE CONCRETE REPAIR MATERIALS, INC. stands behind the quality of its bagged material. HIGH PERFORMANCE CONCRETE REPAIR MATERIALS, INC.’s liability is limited to replacement of materials found to be defective. No responsibility will be assumed for inferior workmanship.

For more information on High Performance products:
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(949) 470-3883 fax